

SOUTH PRODUCTION NOTES

January 8, 2014
Afternoon Shift

BASF EMPLOYEES
47 Last Recordable
192 Last Lost Time

Please be aware of ice on the ground!

#1 MED AI-5637: On hold until we can get the dust collector issues resolved. Also no suction on spiral and bag off area (dust collector #8).

#1 RC / AI 5637: Down/Caustic line is frozen on Trimer. Need maintenance update so Trimer can be started.

Day shift: No update

Afternoon Shift:

Midnight Shift:

Exhaust to F1 when not feeding, then to Trimer only after frozen caustic line is corrected and ready to feed

#2 MED line/ Cu-0602: Auger and barrel taken to maintenance a second time...waiting on maintenance to push out Wednesday afternoon. Also, need to confirm portable chiller is hooked up and ready. Will confirm with Lucas.

Day Shift: Chiller should be ready...waiting for auger/barrel from maintenance.

Afternoon Shift:

Midnight Shift:

#2 RC/ cleaned up for Cu-0602: Still down

Day shift: No change

Afternoon Shift:

Midnight Shift:

Exhausting to

New Pfaudler / D 1795 NAQ done on this pfaudler: Done on new pfaudler...start cleaning for Ni 2458 (need detailed cleaning instructions from Grodecki, also MOD).

Day shift: Waiting for MOD from Grodecki...should have available Wednesday afternoon.

Afternoon Shift:

Midnight shift:

Tank 7 / AMT for D-1795 NAQ: Continue...make next tank when getting low

Day shift: Continue monitoring temps and tank level.

Afternoon Shift:

Midnight shift:

#3 MED line / D-1795 NAQ: Extruder/mixer/pulva on hold. When dryer up and ready, continue feeding D 1795 buggies to dryer through floor.

Day shift:

Afternoon Shift:

Midnight Shift:

#3 RC/ D-1795 NAQ: Will continue to feed.

Exhausting to CTO

Day shift: Waiting for calciner temps to stabilize, then restart feeding.

Afternoon Shift:

Midnight shift:

Abbe Blender / D-5206: We are out of HF solution.

National Dryer / Clean for Ni 2458 : Done.

Day shift:

Afternoon Shift:

Midnight shift:

#4 RC / Cleaning for Ni-2458: System was cleaned and running sand through several times to flush-out. Need engineer to inspect.

Exhaust to

Day shift: No change. Need to add screens to screener (.156 x 5/16 oversize, 12 mesh fines)

Afternoon Shift:

Midnight shift:

PK Blender / OxyVinyl Catoxid next: Blender, solution tank and lines cleaned out. Floor also cleaned.

Day shift: No change. Waiting for #5 clean-up to be done

Afternoon Shift:

Midnight shift:

#5 RC / OxyVinyl Catoxid next: Down for cleaning

Exhaust to

Day shift: Continued cleaning (calciner, dust collectors). Review and continue during afternoon. 5B dust collector was cleaned out, need to install filters

Afternoon Shift:

Midnight shift:

Old Pfaudler – D 1795: Continue when Ni Nitrate pump is fixed

Day Shift: Pump fixed, restart batches

Afternoon Shift:

Midnight shift:

#6 - RC / D-0756: Keep lit for heat in bldg. 27. NOTE: need to keep Sly scrubber water tank filled each shift. Must use garden hose inside HC-11 as city water line currently frozen/blocked. Fill tank, then pull hose back inside HC-11 so it does not freeze.

Exhaust to Sly Scrubber

Afternoon shift: Keep lit for heat in bldg. 27. NOTE: need to keep Sly scrubber water tank filled each shift. Must use garden hose inside HC-11 as city water line currently frozen/blocked. Fill tank, then pull hose back inside HC-11 so it does not freeze.

Midnight shift: Kept calciner lit and filled sly scrubber.

Day Shift: Keep calciner on for heat in B-27.

Tower 3 / Cu-1986: Loaded and running...having issues with mass spec gas samples. Work notification was written, Grodecki notified. Will address Wednesday morning.

Tower 6 / E-474: Tower unloaded and currently on hold for the next load (raws now scheduled for loading Wednesday day shift after temps warm up a bit)

Day shift: Will load tower Wednesday afternoon

Afternoon shift:

Midnight Shift:

Harrop Kiln - Al-3921 T 3/16": Down...saggers will need to be removed. Also, parts from the harrop screener were used on TK #2 screener.

Day Shift: No change

Afternoon Shift: No change

Midnight Shift: No change.

North Screener / Cu-0860: Continue . Open overhead door only enough to get tow motor in and out/parts ordered for door repair. Run all of Cu-0860-then set screener up E-474.

Day shift: Need to change screener over to either E 474 or Cu 1986, however water lines frozen.

Afternoon Shift:

Midnight shift:

South Screener / Cu-0860: Continue.

Day shift: Need to change screener over to either E 474 or Cu 1986, however water lines frozen.

Afternoon Shift:

Midnight shift:

HC-11 Tanks / Cu 5020: Completed. Maintenance needs to repair or replace tank #6 pump.

Day shift: No change

Afternoon Shift: No change

Midnight shift: No change

#2662 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

#2664 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

Tunnel Kiln #2 / BE-0101 Extrusions: Completed.

Day shift:

Afternoon Shift:

Midnight shift:

Tunnel Kiln #4 / Cu-0540: Continue loading/unloading

Day shift:

Afternoon Shift:

Midnight shift: